

Date: Tuesday, 10/30/2007 2:48:32 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 35433
 Estimate Number : 10139
 P.O. Number : *N/A*
 This Issue : 10/30/2007 S.O. No. : *N/A*
 Prsht Rev. : *NC*
 First Issue : *NA* Type : PURCHASED PARTS
 Previous Run : 30681
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment : Est: A 00.06.05 New Issue EC

Drawing Name : 3/4" FOAM SEAL
 Part Number : D2464
 Drawing Number : D2464 REV B
 Project Number : N/A
 Drawing Revision : B
 Material : *N/A*
 Due Date : 11/6/2007

Qty: 200 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *4947* Purchase part as per Dwg D2464

Possible Supplier: Accurate Rubber

Material release note required

C 107/10/31

400 ST

2.0 451500008 SEAL



Comment: Qty.: 1.0000 f(s)/Unit Total : 200.0000 f(s)
 3/4 " FOAM SEAL

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

7-11-13

400 ST

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5

07/11/13

400 ST

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *IT 404*

AS

07/11/19

400

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 09/11/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/30/2007 2:48:32 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 3/4" FOAM SEAL

Job Number: 35433

Part Number: D2464

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(400)

Comment: FINAL INSPECTION/W/O RELEASE

12/07/11/20

Job Completion



u 8.11.20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

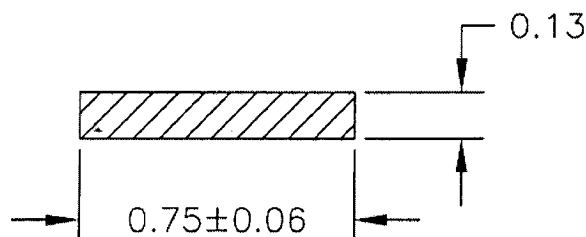
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2464	REV. B SHEET 1 OF 1
DATE 05.01.07		TITLE NEOPRENE SEAL	SCALE NTS
A	98.09.11	NEW ISSUE	
B	05.01.07	REMOVE 'REF'; ADD SPEC	

SPECIFICATION CONTROL DRAWING



D2464-XXXX BLACK CLOSED CELL NEOPRENE SEAL WITH ADHESIVE BASE
|
LENGTH PER ASTM D-1056-98 CLASS 2C1 TYPE IV1

EG: 87.5" LONG: D2464-0875
10" LONG: D2464-0100

RELEASED
05.02.02 *[Signature]*

POSSIBLE SUPPLIERS:
ACCURATE RUBBER, P/N 451500008

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35433

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12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 11/06/2007

Customer : Dart Aerospace LTD

Customer P.O. # : PO00004947

ACR W.O. # : 126843

Item # : 451500008

Item Description: 1/8" x 3/4" x 50' C/W PSA CC NEO

ACR Compound : SCE- 41

Date Shipped: 11/06/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)